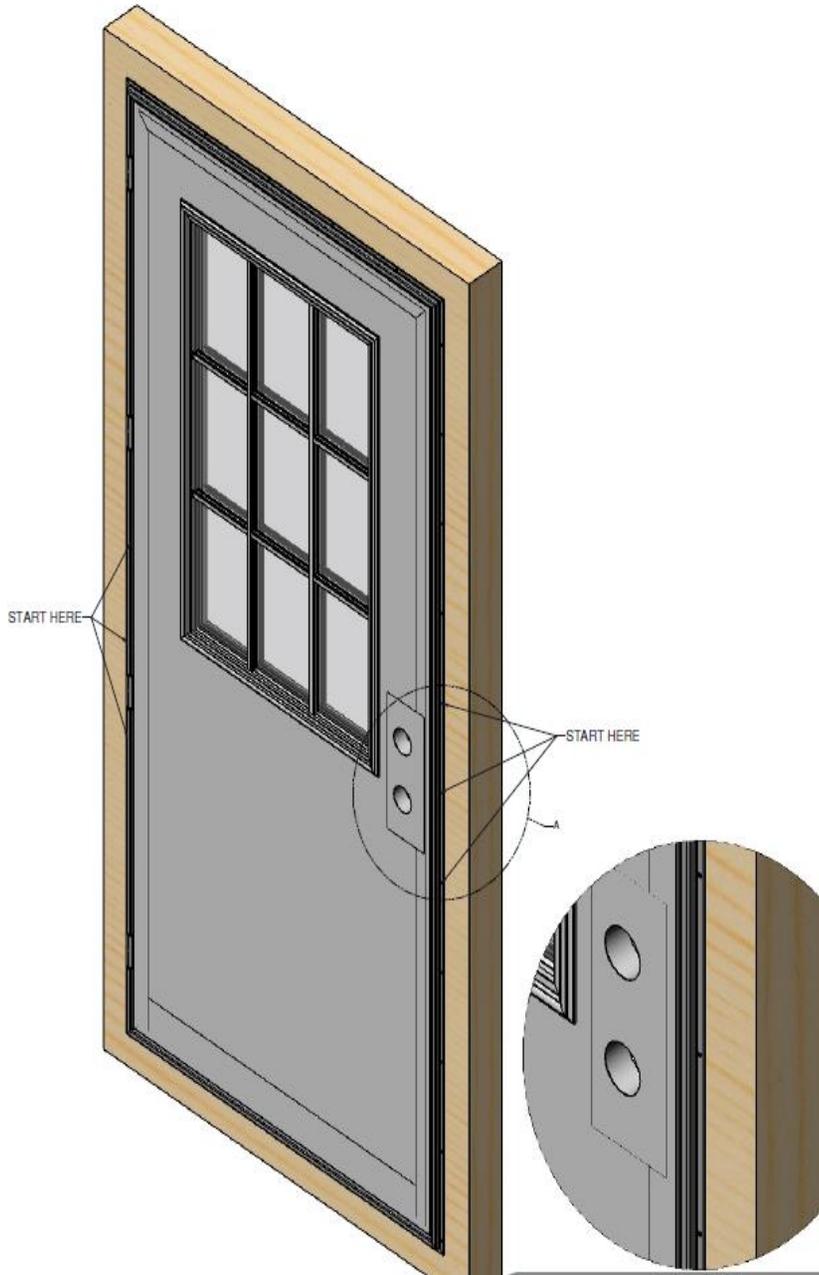




Cordell International, Inc.
Installation Instruction
200 Series Steel Outswing Door



Do not remove any shipping clips, spacers, or fasteners and keep the door closed and locked during the installation. Opening the window prior to the installation may affect any pre-squaring done by the manufacturer.

1. Place the door in a position suitable to apply a non-hardening tape, such as putty tape, to the mounting flange being sure to center it over all mounting holes. A sealant from a gun may be used instead, but the bead must be at least 1/4 of an inch wide, cover all mounting holes and be free of gaps or voids.

2. Inspect the opening is square and built to accept the door as ordered, a general rule is to allow clearance 1/2" from the side and 1/4"-1/2" on top to bottom from the A-line dimension of the door. Ensure the opening is square so when installing the door it is not installed into a position that will cause to door to not work as designed.

3. Insert the assembly carefully into the rough opening. Make certain the door sill is level with the opening. Position the door in approximate center of rough opening, hold the door flat against the wall and secure it with preliminary screw; three on one side, beginning with the middle one, then two more, one above and one below the center screw, proceeding in the same order. (The door frame is pre-drilled with screw positions at no more than 5-1/2" from the end on 8" centers for the 200 series and from .25" from edge typical, in the exterior of the frame so no measuring is required.)

4. Do not tighten these screws until the door is checked for squareness and make any necessary adjustments. Standard door shims can be added as needed to the interior to ensure proper alignment. Tighten these 6 screws to lock the assembly in position.